

**Customer 客户:** \_\_\_\_\_

# Lithium-ion Battery Specification Approval Sheet 锂离子电池规格确认书

**Model 型号:** Li-18650-1S4P-3.7V 10.4 (10.2) Ah-PCM-(13)**File Number 成品编码:** 8171180104021

Approved by 批准	Checked by 审核	Prepared by 编制	Date 日期
Yonghui Zhong	Hao Qiu		2018-03-18

## Customer signature 客户签署

<b>Client Confirmation</b> 客户确认	签名盖章
<b>Date 日期</b>	
Please sign back specification before bulk order 批量订单前请回签规格书	

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## 1 Scope 范围

本规格书描述本公司设计开发的电池，它是产品设计、生产和检验的依据。其作用是让顾客了解产品的质量及正确使用方法。

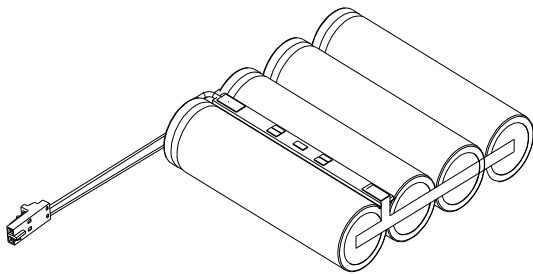
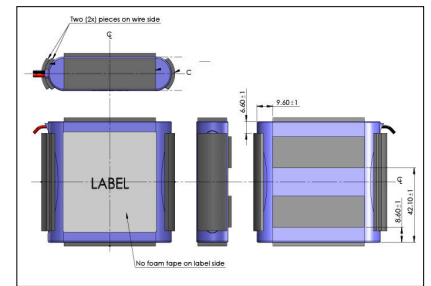
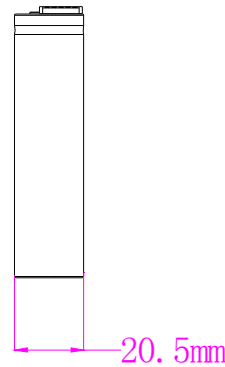
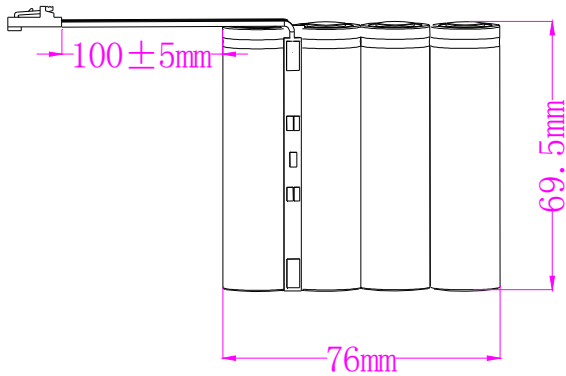
This specification describes the design and development of the company's battery; it is the product of design, production and inspection basis. Its role is to understand the quality of the product and using the correct method for customers.

This specification shall be applied to Li-ion battery manufactured by Shenzhen Eisto Electronics Co., Ltd.

## 2 Product Configuration 产品配置

No .	Item 项目	Criteria 标准	Remark 备注
1	电芯 Lithium-ion Battery Cell	Li-18650-3.7V 2600(2550)mAh	三星 ICR18650-26J
2	保护板 PCM	PCM-F3.7V 3/5.0A-NS-33.5*9.5*2.5	
3	插头线	Con-Molex-0050-57-9402-2pin-反向-UL 1571/22#-Z 品	

## 3 Product Dimension 产品尺寸



5	E4308	海绵胶: E4308-EPDM橡胶海绵-单面带胶 (单面备9448-3M胶) 55*17.5*2.0m	7	
4	PVC	Blue	2	
3	wire	Con-Molex-0050-5794-2P反向-UL 1571/22#	1	
2	PCM	PCM-F3.7V 3/5.0A-NS-33.5*9.5*2.5	1	
1	Cell	Li-18650-3.7V 2600(2500)mAh	4	26J
No	Material	Description	Qty	Remark
Item	Signature	Date	Remark	
Drw	Qiu	2017-10-27		<b>Li-18650-1S4P-3.7V 10.4 (10.2) Ah-PCM-(13)</b>
Chk		Page 1	Model	
App		Edition A0	Code	
		8171180104021	Unit	mm
Dimension (Thickness*Width*Height)-Max(mm)		76*69.5*20.5mm	L	100±5mm

N O	电池类型 Battery type	电池尺寸 (mm )Dimensions T*W*H (max)	导线长度 (mm) Lead exposure L	端子头方向 Terminal head direction	浸锡长度 Immersion tin size
1	锂离子圆柱 Li-ion Cylindrical	76*69.5*20.5mm	100±5	反向	

#### 4 Product Specification 产品规格

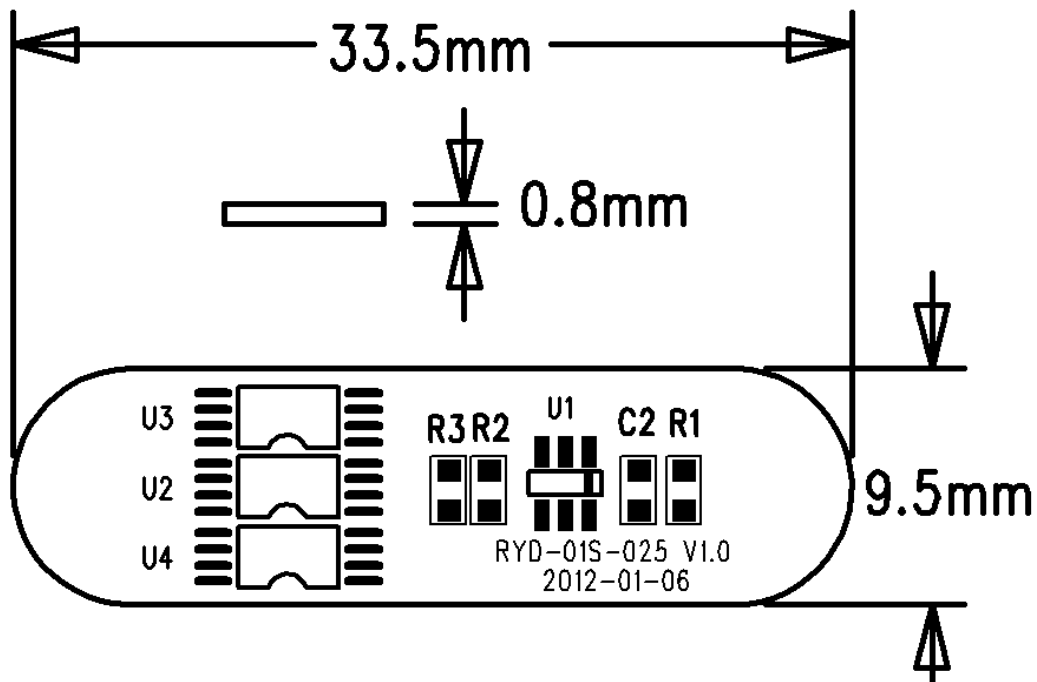
No.	内容 content	测试方法 Testing method	备注 Remark
1	充电截止电压 Charge cut-off voltage	4.2V	
2	放电终止电压 Discharge cut-off voltage	3.0V	
3	Nominal Voltage	3.63V	
4	标准充电模式 Standard charge	以0.2C电流恒流充电至4.2V，转4.2V恒压充电，直到充电电流≤0.02C。Charge the battery at constant current of 0.2C to reach 4.2V. Then charge the battery at constant 4.2V voltage until the charging current decreasing to 0.02C.	
5	标准放电模式 Standard discharge	以标准充电模式满充后，搁置0.5~1小时，以0.2C电流恒流放电至3.0V。After the standard charging, rest for 0.5~1 hour then discharge to 3.0V@0.2C.	
6	最大持续放电电流 Maximum continuous discharge current	3.0A	
7	最大充电电流 Maximum charge current	2.0A	
8	容量 Rated capacity	标称容量Typical capacity: 10.4Ah 最小容量Minimum capacity: 10.2Ah	标准充电然后标准 放电 standard discharge after standard charge
9	工作温度 Operation temperature range	充电: 10~45℃ 放电: -20~60℃	湿度: 60±25% 60±25%R.H
10	储存温度 Storage temperature	小于1个月: -20~50℃ ≤1 month: -20~50℃ 小于3个月: -10~35℃ ≤3 months: -10~35℃ 小于1年: -20~20℃ ≤1 year: -20~20℃	湿度: 60±25% 长时间储存最佳温 度: 10~25℃ 60±25%R.H Best 10~25℃ for long-time storage
11	内阻 Impedance	<85mΩ	
12	重量 weight	≈183g	

## 5 Product Electric Performance Test 产品电性能测试

No.	项目 Items	测试方法 Test Conditions	达到要求 Requirements
1	荷电保持能力 Capacity retention	以标准模式充电后，在环境温度 $20^{\circ}\text{C}\pm 5^{\circ}\text{C}$ 的条件下，将电池开路搁置 28d，再以 0.2C 电流进行放电至 3.0V。 Fully charging, store them at $(20\pm 5)^{\circ}\text{C}$ for 28 days, then discharge to 3.0V @0.2C.	放电时间 $\geq 4.25\text{h}$ Discharging time $\geq 4.25\text{h}$
2	常温循环寿命 Cycle Life @ $25^{\circ}\text{C}$	以 0.2C 电流恒流放电至 3.0V，再以 0.2C 电流恒流充电至 4.2V，然后恒压 4.2V 充至电流 $\leq 0.02\text{C}$ ，静止 0.5~1h，以 0.2C 电流恒流放电至 3.0V，放电结束后，静止 0.5~1h，再进行下一充放循环，直至连续三次放电容量小于 80% 的 0.2C 的首次放电容量。 Discharge to 3.0V @0.2C, then Charge the battery @0.2C to reach 4.2V. Then charge the battery at constant 4.2V voltage until the charging current decreasing to 0.02C. Rest for 0.5~1h. discharge to 3.0V@ 0.2C and rest for 0.5~1h. Continue the charge/discharge cycles until discharge capacity lower than 80% of rated capacity.	循环次数 $\geq 300$ 次 Cycles life $\geq 300$

## 6 PCM Specification 保护板规格

### 6.1 保护板布局图 PCB layout



**6.2 PCM 参数**

Item	Content	Criterion
过充保护 Over charge Protection	过充检测电压 Over charge Protection voltage	4.280±0.025V
	过充延迟时间 Over charge detection delay time	1.0±0.3S
	过充复位电压 Over charge release voltage	4.100±0.050V
过放电保护 Over discharge protection	过放检测电压 Over discharge detection voltage	3.000±0.075V
	过放延迟时间 Over discharge detection delay time	20±6mS
	过放复位电压 Over discharge release voltage	3.200±0.080V
过电流保护 Over current protection	工作电流 Rated operation current	≤3.0A
	过电流检测电流 Over current detection current	5.0±1.5A
	过流延迟时间 Over current detection delay time	12±4mS
短路保护 Short protection	保护条件 检测条件 Detection condition	Exterior short circuit
	释放状态 Release condition	Cut short circuit
内阻 Interior resistance	主回路通态电阻 Main loop electrify resistance	≤45.0mΩ
电流消耗 Current consumption	工作时电路内部消耗 Current consume in normal operation	≤8.0μA
NTC	//	//
PCB Dimension(L*W*H)	PCM-F3.7V 2/3.5A-NS-33.5*9.5*2.5	

**7 Mechanical Performance 机械特性**

序号 No.	内容 content	测试方法 Testing method	达到要求 Requirements
1	振动实验 Vibration Test	电池标准充电后固定在振动台上，以 X, Y, Z 三个方向从 10Hz~55Hz 循环振动各 30min，扫描速率为 1oct/min；振动频率：10Hz~30Hz；移位振幅/单振幅：0.38mm；振动频率：30Hz~55Hz；移位振幅/单振幅：0.19mm。 After standard charging, put battery on the vibration table. 30 min experiment from X, Y, Z axis. Scan rate: 1oct/min; Frequency 10-30Hz, Swing 0.38mm; Frequency 30-55Hz, Swing 0.19mm.	电性能及外观不受影响 No influence to batteries' electrical performance and appearance.
2	跌落试验 Drop Test	电池标准充电后从 1.0m 高处任意方向落至木板上 2 次。 Random drop the battery from 1.0m height onto wood board 2 times.	不爆炸 不着火 No explosion or fire

## 8 Storage and Transportation 储存和运输

### 8.1 Storage 储存

8.1.1 The Li-ion battery pack should be stored in a cool, dry and well-ventilated area, and should be far from the fire and the high temperature.

锂离子电池需保存在阴凉，干燥，通风的环境中，避免接触火源与热源。

8.1.2 The battery should store in the product specification book stipulation temperature range, the best storage temperature is  $25\pm 5^{\circ}\text{C}$ . The best humidity is  $60\pm 15\%$ .

电池需按规格书规定温度范围进行储存，最佳储存温度为  $25\pm 5^{\circ}\text{C}$ ，最佳湿度为  $60\pm 15\%$ 。

8.1.3 The battery should be stored within room temperature, and charged to 40%~60% electric quantity. In order to avoid over-discharge, we suggest charge and discharge the batteries every three months, then charge to 40%~60%electric quantity

电池应当在室温下存放，应充到 40%至 60%的电量。为防止电池过放，建议每 3 个月按标准充放电方式进行一次充电,然后按标准充电方式进行充电至 40%~60%的电量。

### 8.2 Transportation 运输

8.2.1 Do not mix the battery products with other cargos.

请勿与其他货物混合。

8.2.2 Do not immerse the battery products in water or allow it to get wet.

请勿将电池浸入水中或使其受潮。

8.2.3 Do not over 7 layers staking and upside-down.

请勿叠放超过 7 层或倒置。

8.2.4 The highest temperature in transportation is lower than  $65^{\circ}\text{C}$ .

最高运输温度不超过  $65^{\circ}\text{C}$ 。

## 9 Warning 注意事项

9.1 为确保安全，电池应安装安全装置，在静电强于制造时所要求的静电时请勿使用，否则，安全装置会失效，导致电池过热、破裂、爆炸及着火。

In order to ensure the safe, battery should be installed safety device, in static than manufacturing request when electrostatic when do not use, otherwise, safety device would failure, battery overheat, rupture, explosion and fire.

9.2 请在下列条件下正常使用，否则会过热、着火、性能降低及缩短寿命。

In the normal use of the following conditions, otherwise they will overheat and catch fire, performance and shorten the life.

环境条件 Ambient condition: (T 温度 temperature)

充电 charging:  $10\sim +45^{\circ}\text{C}$

放电 discharging:  $-20\sim +60^{\circ}\text{C}$

9.3 如果儿童使用电池，应指定他们按使用说明书进行使用，且保证电池在任何时候都必须是正常使用。

If children use the battery, you should specify them by using the instructions for use, and ensure the battery at any time must be in normal use.

9.4 若电池泄露，电解质粘于皮肤或衣服上，请用水冲洗掉或用流水洗衣服，否则将会腐蚀皮肤。

If the battery leaks, electrolytes stick to the skin or clothing, wash off with water or fluid washing clothes or skin corrosion will die.

9.5 为了不装错或损耗电池，请认真阅读使用说明书，并按照指导进行安装与拆卸(从装置上)。

In order to not install error or loss of the battery, please carefully read the operating instructions, and follow the instructions for installation and removal (from device).

9.6 若电池不长期使用，请把电池拿出并放于干燥的地方，否则电器将会被腐蚀电池降低性能和减少寿命。

If the battery is not used, please take the battery out and placed in a dry place or electrical appliances will be corrosion of battery performance and reduce life.

9.7 若被污染了电池终端，请在使用之前用干布擦干净，否则将导致与装置接触不良，功率不足或充电失败。

If it is polluted battery terminal, please before you use it with a dry cloth to wipe clean, otherwise will result in poor contact with the device, power shortage or charge failure.



## 10 产品责任 Product responsibility

您必须严格遵守我司规格书和文件后面的注释使用电池，由于误用会引起电池过热，发生火灾或爆炸。对于没有按照规格书进行操作所造成的任何以外事故，我司不承担任何责任。

You must strictly adhere to our specifications and documentation comment later, due to the misuse of batteries can cause the battery to overheat, fire or explosion. For the specification for any accidental, I Secretary does not bear any responsibility.

如果规格书、原材料、生产过程或生产控制系统发生改变，改变的信息将会随质量和可靠性数据以书面形式通知消费者。

If the specification, raw materials, production processes or production control system is changed, the change of information will vary depending on the quality and reliability data to inform consumers in writing.

## 11 其他 Others

因为电池是利用化学反应，电池的性能会随时间恶化，即使存放很长一段时间没有被使用。此外，如果使用条件如充电，放电，温度，等不在指定的范围内的电池的寿命可能会缩短或设备中的电池使用的电解质渗漏损坏的可能。如果电池无法保持长时间的充电，即使充电正确，这可能表明是时候更换电池。

Because batteries utilize a chemical reaction, battery performance will deteriorate over time even if stored for a long period of time without being used. In addition, if the various usage conditions such as charge, discharge, ambient temperature, etc. are not maintained within the specified ranges the life expectancy of the battery may be shortened or the device in which the battery is used may be damaged by electrolyte leakage. If the batteries cannot maintain a charge for long periods of time, even when they are charged correctly, this may indicate it is time to change the battery.

## 12 备注 Note

其他项目不包括在本规范应经双方同意。

Any other items which are not covered in this specification shall be agreed by both parties.

## 13 标贴 Label (Size:50\*50mm)

